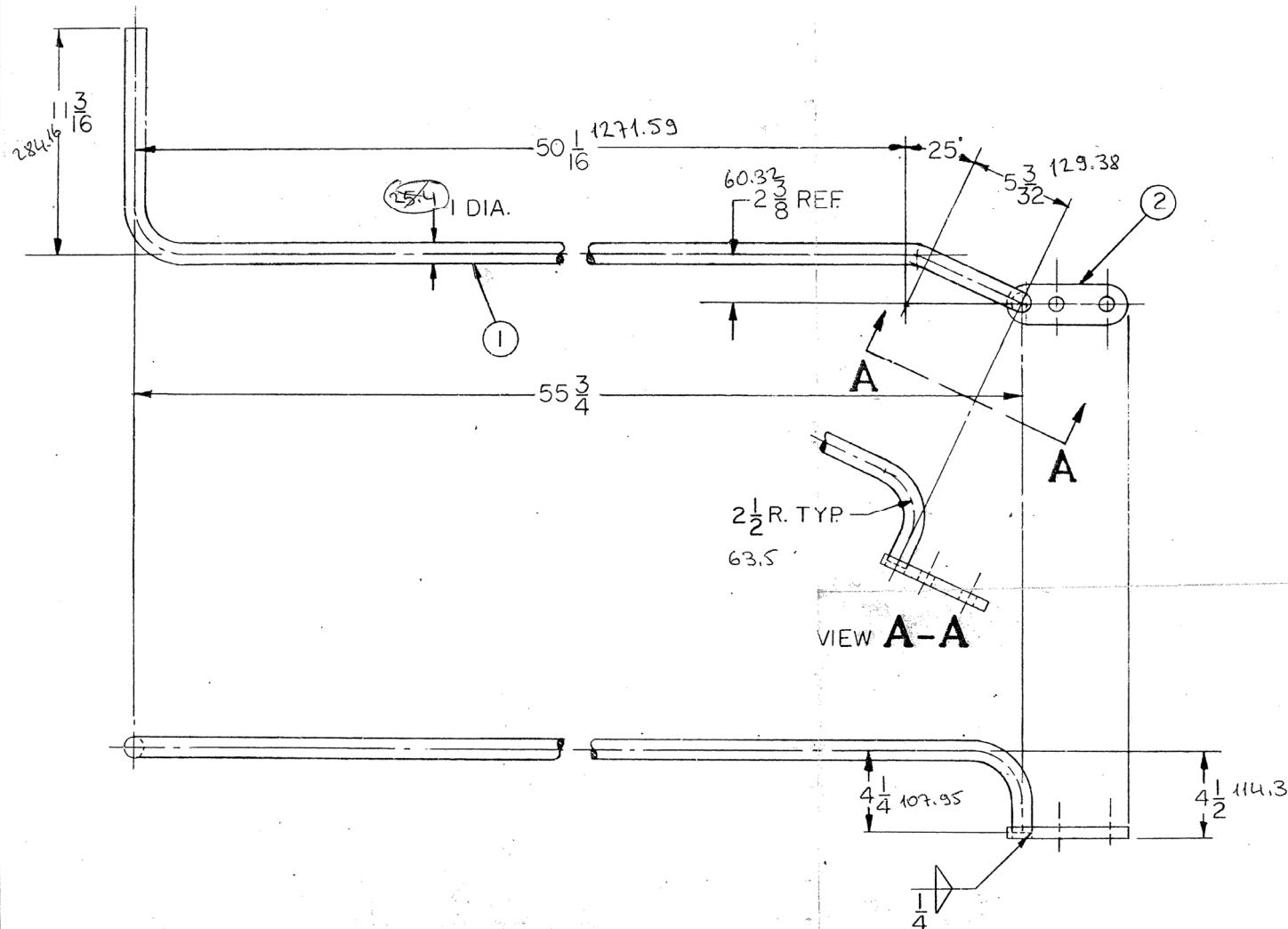


8429050

TOLERANCES ON ALL DIMENSIONS NOT
SPECIFIED ON THIS DRAWING TO BE IN
ACCORDANCE WITH A.S.T.M.BREAK ALL SHARP CORNERS
UNLESS OTHERWISE SPECIFIEDCOUNTERSINK ALL TAPPED
HOLES TYPE 1 OR TYPE 5 DEEPSURFACE FINISH SPECS. 12.19
ACCORDANCE WITH A.S.T.M. 500

Ver No.	Sira No.
12780	

1	SAE 1020 HRS	FOOT	8396777	2
1	SAE 1020 HRS	HANDRAIL		1
MATERIAL		NAME OF PART		IT. NO.
ZELUSKO		ELECTRO-MOTIVE DIVISION		
L. BUCHER		GENERAL MOTORS CORPORATION		
DATE 4-26-69		LA GRANGE, ILLINOIS, U.S.A.		
DATE 4-7-69		HANDRAIL ASM		
DATE 4-19-69		DATE OF PRINT		PART NO.
DATE 4-21-69				8429050
DATE 4-21-69				

REV. NO.	REV. LET.	REVISION	DATE	BY	CK.	APP'D.	REV. NO.	REV. LET.	REVISION	DATE	BY	CK.	APP'D.

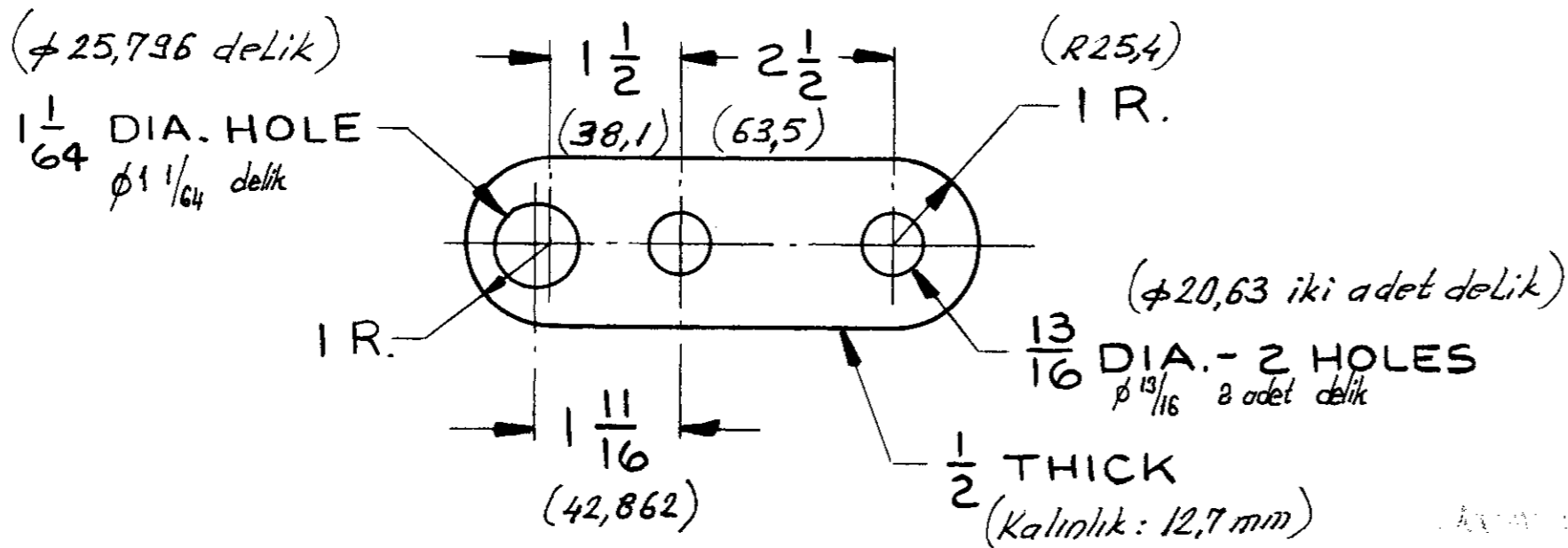
NO. REQUIRED	NO. ASSEMBLED	DATE	BY	CK.	APP'D.
1	1	4-26-69			
1	1	4-7-69			
1	1	4-19-69			
1	1	4-21-69			
1	1	4-21-69			
1	1	4-21-69			
1	1	4-21-69			
1	1	4-21-69			
1	1	4-21-69			

REDRAWN, WAS OPPOSITE
HAND OF 8429049

FIRST USED ON EX-18792

GL-22C

8396777

TOLERANCES ON ALL DIMENSIONS NOT
SPECIFIED ON THE DRAWING TO BE IN
ACCORDANCE WITH A.I.-2100.BREAK ALL SHARP
CORNERS UNLESS
OTHERWISE SPECIFIED.COUNTERSINK ALL TAPPED
HOLES 118° X ONE THR'D DEEP.SURFACE FINISH SPECS.
IS IN ACCORDANCE
WITH G.M. ENG.R STDs.1202
062

R. F. C. NO.		REV. LET.	REVISION	DATE	BY	CK.	APV'D.	MATERIAL		NAME OF PART		PART NO.	IT. NO.
FIRST USED ON								MS 4361 STL.		ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A.			
EX. 18876								NO. REQUIRED PER ASSEMBLY		DATE			
G-18								DR. <i>H. Terane</i>		9-26-67			
								SUB. <i>VER</i>		5-31-67			
								CH. DR. <i>VER</i>		6-2-67			
								WELD.		MOD. ENGR. <i>RKP</i>			
								MAT. <i>VER</i>		6-7-67			
								ENGR. <i>VER</i>		6-8-67			
								DATE OF PRINT		PART NO.			
										8396777			